

#### **SW-SI 400**

### Scale Inhibitor, Sludge Conditioner and Dispersant

# **Description**

**SW-SI** 400 is an organic polymer, phosphate based compounds, used for boilers under any pressure to precipitate calcium and magnesium hardness as phosphate sludge. it prevents scale formation by converting residual hardness salts to a mobile Non-adherent sludge that can be removed by blow down.

## **Treatment and Dosage**

**SW-SI 400** is normally maintained within set limits in boiler water. The Optimum treatment dosage depends on the operating conditions such as (boilers pressure, and the chemical characteristics of the treated water ,concentration ratio). Your **SAFETY WAY** Consultant will advise the exact dosage.

**SW-OS400** food grade chemicals

## Physical Properties

**Appearance**: Florissant green liquid

**Specific Gravity**:  $1.1 \pm 0.02$  **PH**: 7 - 8

**Flash point**: Non -flammable

Odor: odorless
Solubility: completely

#### Mode of Action

The stabilizing and dispersing power of SW-SI 400 prevents the formation of scale by blocking the crystal growth(threshold effect). Beyond the stabilization limit an amorphous precipitate is obtained high is dispersible and does not form hard scale. It can be removed from the boiler system by normal blow down.

In case of precipitation due to alkaline earth it builds anon-adherent deposit which can be removed from the boiler steam by normal blow down.

#### Analysis

The determination of product is made by standard phosphate test methods

## Safety and Handling

Avoid contact with eyes and skin. In case of an accidental contact, flush thoroughly with plenty of water.

#### **Storage**

Store in cool, dry and well-ventilated area.

• Keep containers after use.

## **Packaging**

SW-SI 400 is available in 25 kg poly drums